

USER MANUAL

WHY CHOOSE US?



COMPANY

Worldwide based company



PRICE

No physical stores
no middleman



SUPPLY

Directly from maker



EXPRESS

Fast delivery



SERVICE

100% satisfied customer service



WAREHOUSE

Worldwide warehouses



Tumbler Press Machine

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- 1 Check the voltage before using it.
- 2 Turn off the machine when not in use, and remove the power plug from socket.
- 3 Suitable for sublimation coated mugs and tumblers, especially for 20 oz and 30oz tumblers.
- 4 Keep children away from the machine. Do not touch mug heating element when it heats.
- 5 Wear insulated gloves to put tumbler in / take tumbler out from element, avoiding burns.
- 6 Place tumbler in the middle of the heating element to get a more even transfer.
- 7 Do not set the temperature higher than 400°F/225°C as the heating element easy to burn out and shorten the life (element can be swap out alone if it cannot work). Generally, 350°F-390°F is enough for the most mug projects. Set a lower protective temp in P-L (eg.200°F), it can prevent the element from overheating effectively .
- 8 Please use lubricating oil for regular machine connections maintenance.
- 9 Adjust pressure knob and make sure a suitable pressure. And make a test first for a suitable temp/time before volume production.
- 10 The sublimation temperature and time will be vary according to the material you use. For example, the recommended time for stainless steel tumblers is 35-45s, but ceramic mugs is 80-110s.
- 11 When the “HEATING” indicator light is on, the machine is heating. You can switch “heating state” and “unheated state” by pressing "ENTER" key.
- 12 Please e-mail our support team when there is any problem.



SPECIFICATION

Item Code: MP5105

Voltage: 110V/220V

Power: 700W

Controller: Digital Controller

Temp. Range: 0~450 ℉ /232 ℃

Time Range: 0~999 Sec.

Style: Manual

Printing Size: 270 x 212mm

Application: 20oz Slightly Tapered Tumbler; 20oz/30oz Straight Tumbler and Diameter Between 7.4-8.2cm.

Certificate: CE

Tumbler Press Size: 37.5*29.5*14.7cm

G.W.: 17.5lbs/8kg

PKG: 44.5*37*30cm, cardboard packaging.

Product Advantage

- The heating element is made of heating coils and silicone, suitable for 20oz slightly tapered tumbler, 20oz and 30oz straight tumblers, and mugs which diameter in 7.4-8.2cm.
- This smart controller equip with a protective temp which can protect heating element from burning out effectively.
- Double pressure knob, apply pressure more precisely.
- CE certification.
- One year warranty on machine, and life-time technical support.

Product Overview

Handle

Open and close the machine.

Heating Element

Heating evenly and easy to replace.

Control Panel

Set temperature and time.

Pressure Knob

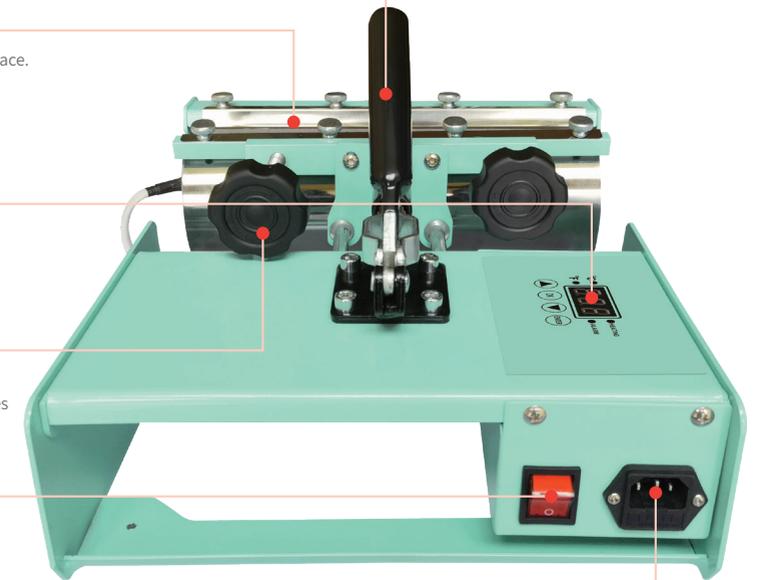
Clockwise increases pressure and counter clockwise decreases pressure.

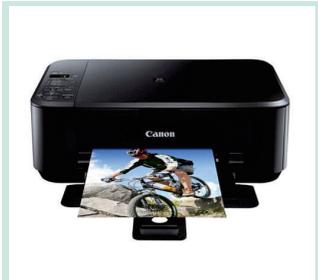
Power Switch

Turn on/off.

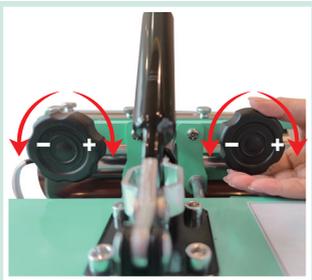
Power Hole

Connect the power supply.





1. Print your image onto sublimation paper.



2. Adjust pressure, when the coaster is squeezed by cup and deformed a little, the pressure is appropriate.



3. Fixing the image paper on the mug with high temperature tape.



4. Connecting the power cord and turn on the power switch.



5. Pressing the "OK", the screen shows "P-1", you need to set a working temp by press "▼" "▲" (eg.370°F).



6. Pressing the "OK", the screen shows "P-L", you need to set a protective temp by press "▼" "▲" (eg.200°F).



7. Pressing "OK" (the third time) and the screen shows "P-2", you need to set time by press "▼" "▲" (eg.40s).



8. Pressing "OK" (the fourth time) to confirm all the setting. The machine starts heating up.



9. Put cup in when the press reaches the protective temp (P-L).



10. Press "Enter" key let it continue to heat up to working temp.



11. Pressing "ENTER" to cancel beeps at the end of countdown.



12. Take the cup out with insulation gloves and peel off the sublimation paper. A beautiful exclusive tumbler comes out.

